

Work Order ID 55512

January 19, 2010 2:25:39 PM



Page 1

Item ID: D350-748-101

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Installation, High Fwd

Start Date: 1/20/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 2/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 10-1-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-748-141	Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-748-101

CHG001

R

110

0.00



BENDING MACHINE - CROSSTUBES

CNC Bend 1

Memo

0.00

CNC Delta 100 Bender

Bend tube as per Dwg D350-748-141 using CNC bender program D350F and Folio FT _____

DP

10-5-31

120

QC15- Crosstube Dimensional Check

0.00



QC

Memo

0.00

Quality Control

GP

10.06.01

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Crosstubes	0.00							
Crosstubes	Memo	0.00							
Crosstubes	1-Drill Tube as per Dwg D350-748-141 Using DT8876 A,B & C Drill Jigs, Set-up drill table as per QSI 010								
	2-Deburr								
	3-Engrave Part # and Batch # as per Dwg D350-748-141								
	4-Remove all marks from tube within limits of D350-748-141								
	5- Apply a light coat of LPS3 on the interior of tube Batch: <u>M109956</u>								
140	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control	CHECK 10 DEG HOLES WITH DT8876E (EUROCOPTER CLAMP)								

MB
10-06-03

AWM 10-6-09

C2 10/6/4 ①

1
P. 06-04

W/O:			WORK ORDER CHANGES					
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



Outsource3

Outsource process-Cadplate per QSI017 4.1.9.1

0.00

Memo

0.00

Outsource process - Cad plate

Issue P/O: 12026
Stress relief at 375° for 5 hours
Magnetic Particle Inspect per ASTM E1444
Cadium Plate per AMS-QQ-P-416B, Class 1, Type 2
Embrittle relief at 375° for 8 hours, Chromate Treat
Possible Supplier: Southwest United Industries
Ensure Certificate of Conformity is attached

CZ 10/6/4 ①

160



Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

Packaging

Ensure certificate of conformity is attached

P-10/6/30 ①

170



QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Quality Control

m 10 07 01 ①

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Stop



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 	SprayPaint	0.00				<i>m</i>	10	07	01 ①
SprayPaint	Memo	0.00							
Spray Painting	1-Prime inside crosstube as per QSI 005 4.2 2-Prime Outside of Tube as per Dart QSI 005 4.2								
190 	QC14- Inspect Spray Paint	0.00				1			10-07-02
QC	Memo	0.00							
Quality Control	Then, Wrap in plastic bag to protect from scratches								
200 	Crosstubes	0.00				<i>m</i>	10	07	02 ①
Crosstubes	Memo	0.00							
Crosstubes	1-Install Ground wire Insert, then insert screw and washer 2-Install Abraison strips as per Dwg D350-748-141 & QSI 035. 3-Install supports Using Dt8876 as per Dwg D350-748-141, Torque to 60-80 IN-LBS								

W/O:			WORK ORDER CHANGES					
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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev. Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

1

1007-2

220

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-7-15

230

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

1

1007-2

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Required Date: 2/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

240

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-748-101

Location: Shipping

PPP Rev: B

10.7.2

SP

250

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10.07.06

10.07.02

CL 10/7/12

W/O:			WORK ORDER CHANGES					
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Start Date: 1/20/2010

Required Date: 2/9/2010

Comments: IPP Rev:A New Issue 06-07-05 JLM
 IPP Rev:B Update qty of MS21042L5 06-09-12 KJ
 IPP Rev:C Rev B 07-11-15 DD
 IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD

Start Qty: 1.00

Required Qty: 1.00

D350-748-141TRN

Manufactured No

110

Each

5.0000

1.0000



Crosstube Turning Detail

B 55299 MB 10-05-31

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

5

37995

1

37999

1

40099

1

40103

1

50622

1

ALS4-1032-225

Purchased

No

200

Each

6,686.000

1.0000



Insert

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6686

107441

16

110768

6670

AN960JD10

NAS1149D0363J

Purchased

No

200

Each

0.0000

1.0000



Washer

ml 10.06.01

115

ml 10.06.01

NAS1149D0363J

B# 114884

W/O:			WORK ORDER CHANGES					
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 IPP Rev:C Rev B 07-11-15 DD
 IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD

Start Qty: 1.00

Required Qty: 1.00

D2856-400

Manufactured No

200 f

290.3921 1.2432



Abraison Strip

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST403

290.3920842

50593

141.312084

52563

149.08

Manufactured No

200 Each

46.0000 4.0000

D3500-1



Saddle

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

46

47119

12

47350

5

52326

20

53792

9

M 10-07-01

B56624 c210711

10-7-154 (10)

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Start Date: 1/20/2010

Required Date: 2/9/2010

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 IPP Rev:B Update qty of MS21042L5 06-09-12 KJ
 IPP Rev:C Rev B 07-11-15 DD
 IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD

Start Qty: 1.00

Required Qty: 1.00

D3502-1

Manufactured No

200

Each

83.0000

2.0000



Support



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

41603

2

42968

2

47120

1

Main Warehouse

ST107

40

52903

40

Main Warehouse

ST168

38

50287

38

ml 10 07 01

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DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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 IPP Rev:C Rev B 07-11-15 DD
 IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD

Start Date: 1/20/2010

Required Date: 2/9/2010

Start Qty: 1.00

Required Qty: 1.00

MS21920-20 Purchased No 200 Each 115.3000 2.0000



Clamp (per MIL-DTL-8783C)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	115.3	
103478	2	
106484	12	
109269	9.3	
110536	10	
112307	32	
112624	39	
112793	11	

ml 10-07-01

MS27039-1-10 Purchased No 200 Each 203.0000 1.0000



Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	203	
112794	89	
112828	14	
112940	100	

ml 10-07-01

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 IPP Rev:B Update qty of MS21042L5 06-09-12 KJ
 IPP Rev:C Rev B 07-11-15 DD
 IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD

Start Qty: 1.00

Required Qty: 1.00

AN4-41A Purchased No 220 Each 242.0000 8.0000



Bolt



M111424 10-7-15

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	242
105940	4
110363	16
110731	50
111424	50
112082	22
113359	100

AN4-6A Purchased No 220 Each 1,559.000 16.0000



Bolt



10-7-15

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1559
112314	159
112641	100
112720	100
112829	300
112933	300
113149	600

16

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IPP Rev:C Rev B 07-11-15 DD
IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD

Start Date: 1/20/2010

Required Date: 2/9/2010

Start Qty: 1.00

Required Qty: 1.00

AN5-32A

Purchased

No

220

Each

175.0000

4.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

175

106242

3

106519

4

110363

17

112805

1

112933

50

113121

100

AN960JD416

Purchased

No

220

Each

149.0000

32.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

149

112314

149

16941

0

AN960JD516

Purchased

No

220

Each

0.0000

8.0000

Washer

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Start Date: 1/20/2010

Required Date: 2/9/2010

Start Qty: 1.00

Required Qty: 1.00

D3501-1

Manufactured No

220 Each

523.0000 16.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

523

45402

19

45918

200

48268

204

53779

100

10-7-15

MS21042L4

Purchased No

220 Each

3,697.000 24.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3697

102552

6

104248

6

110507

184

111827

2501

113422

1000

15924

0

1114718 10-7-15

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Start Date: 1/20/2010

Required Date: 2/9/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

220

Each

550.0000 4.0000



Nut



M11449 10-7-15

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

550

110382

10

111636

1

112314

39

113523

300

113537

200

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

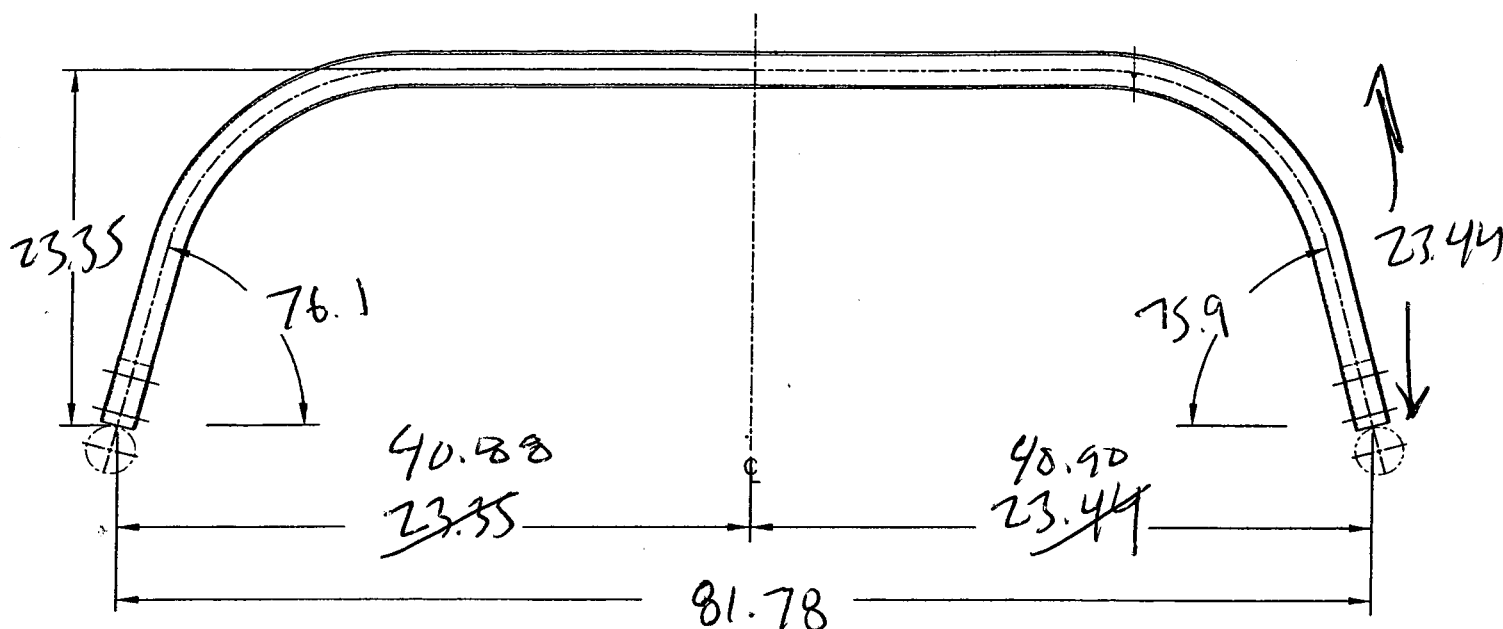
NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 55572
Description: Crosstube High Fwd (AS350/355)		Part Number: D350-748-101
Inspection Dwg: D350-748-141	Rev: D E	Page 1 of 1

B 10.01.19

Required Dimension	Min	Max
Height	23.13	23.37
1/2 Span	40.78	41.02
Angle	75	77
Total Span	81.56	82.04



Comments
Turnst 20.157

QC15 Inspection	P 10.06.01
Date	

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Item	Qty -141	Part Number	Description
1	X	D350-748-141	CROSSTUBE ASSEMBLY (AS 350/355 HI FWD)
2	1	D6017-115	CROSSTUBE
3	2	D3502-1	SUPPORT
4	2	D2856-400-710	ABRASION STRIP
5	1	AELS-1032-225	INSERT
6	1	NAS1149D0363J	WASHER (OR AN960JD10)
7	2	MS21920-20	CLAMP (PER DART SPEC. M-MS21920-20)
8	1	MS27039-1-10	SCREW

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6017-115
FINISHED LENGTH = 110.270±0.06
- 2) FINISH: MAGNETIC PARTICLE INSPECT PER DART QSI 038 4.2
CADMIUM PLATE PER AMS-QQ-P-416B, CLASS 1, TYPE II
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D350-748-141" AND BATCH NUMBER ON INSIDE OF CUFF USING VIBRATING STYLUS.
- 7) WEIGHT: 30.45 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE, EXCEPT FOR Ø0.297 HOLE.
- 9) BLEND OUT ALL EDGES FROM MACHINING LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
NOTE: ALL HOLES ARE DRILLED AFTER BENDING.
- 10) BEND PROGRESSIVELY WITH A MINIMUM OF 7 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 11) HEAT TREAT TO MIN. 180 KSI PER MIL-T-6736 OR AMS 2759-1C AFTER TURNING.
- 12) INSTALL D2856-400-710 ABRASION STRIPS WITH A GAP ON BOTTOM SIDE OF CROSSTUBE, CENTERED OPPOSITE D3502-1 SUPPORT, PER QSI 035.
- 13) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE. WHEN DRILLING HOLES EXTREME CARE MUST BE TAKEN AND CAREFUL DEBURRING PERFORMED TO ENSURE A CLEAN HOLE WITH NO CRACKING/CHIPPING/GROOVES.
- 14) TORQUE CLAMPS 60 TO 80 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

RELEASED
R 2009-10-29

REV.	DESCRIPTION	BY	DATE
E	REVISE GENERAL NOTES; UPDATE TO CURRENT ADD STANDARDS; RELOCATED FLAG #6 PER PAR 08-046 (ZN A6-3); TOLERANCES (ZN C6-3, D1-3)	RF	09.09.30
D	MAG. PARTICLE AND CAD PLATE AS MFD.	CP	06.10.31
C	ADD CAD PLATING	CP	06.08.14
B	ADD D6017-115 & PRIME AND PAINT	CP	06.06.30
A	NEW ISSUE	CP	06.03.31
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. E
CHECKED	RF	D350-748-141	SHEET 1 OF 4
MFG. APPR.	RF	TITLE	SCALE
DE APPR.	RF	CROSSTUBE (AS 350/355 HI FWD)	NTS
DATE	09.09.30	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

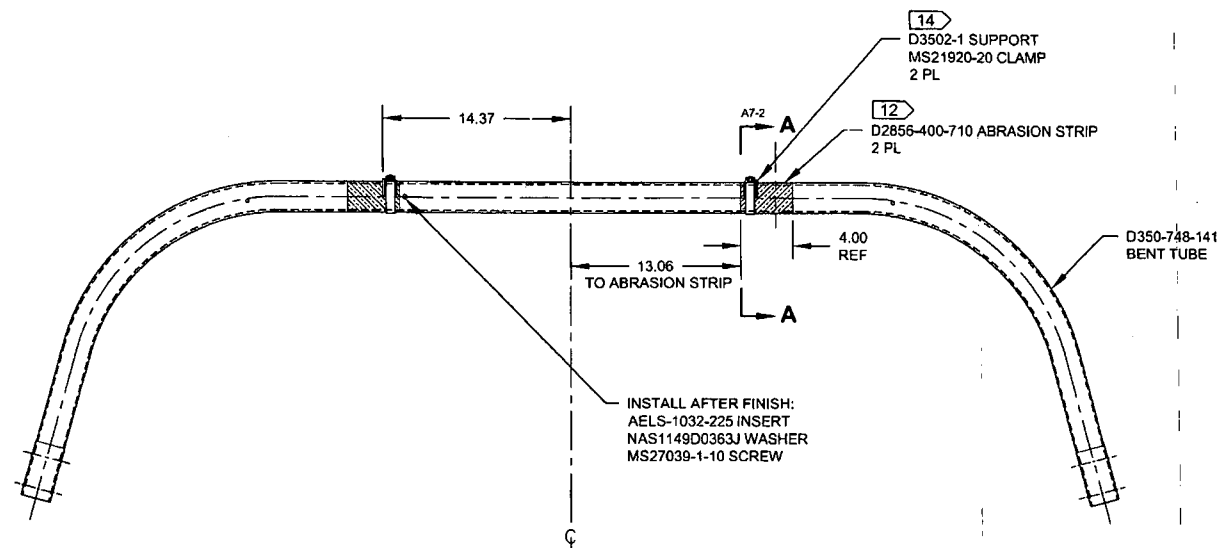
W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

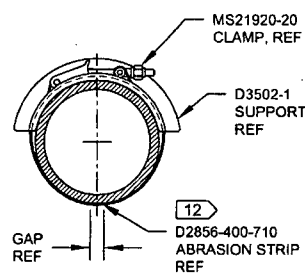
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				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**D350-748-141
ASSEMBLY DETAIL**



SECTION A-A D4-2
SCALE 4X

#55512

RELEASED
2009-10-29

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	RF	D350-748-141	SHEET 2 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	CROSSTUBE (AS 350/355 HI FWD)	NTS
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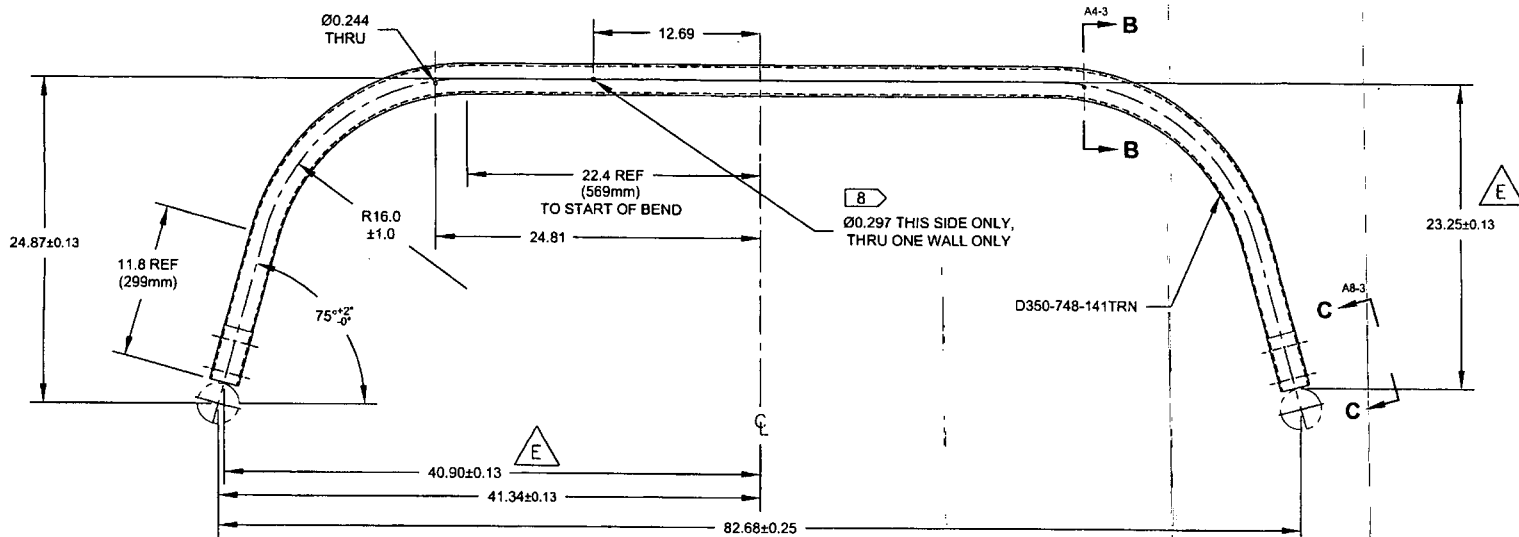
W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

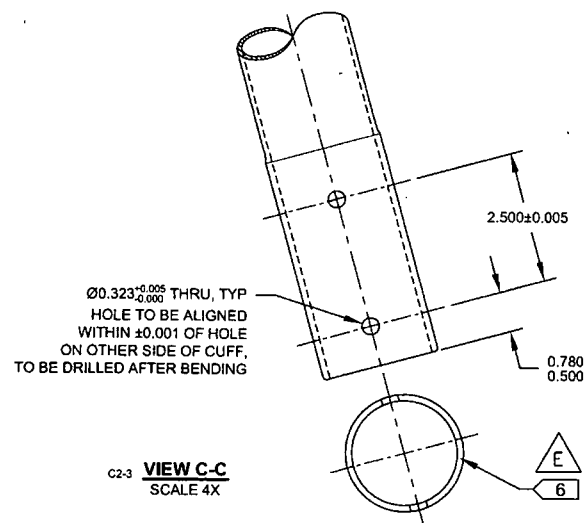
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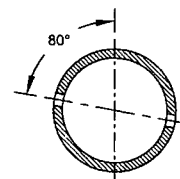
NOTE: Date & initial all entries



D350-748-141
BENDING AND DRILLING DETAIL 10



C2-3 **VIEW C-C**
SCALE 4X



SECTION B-B D3-3
SCALE 4X

#55512

RELEASED
2009-10-29

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	RF	D350-748-141	SHEET 3 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	CROSSTUBE (AS 350/355 HI FWD)	NTS
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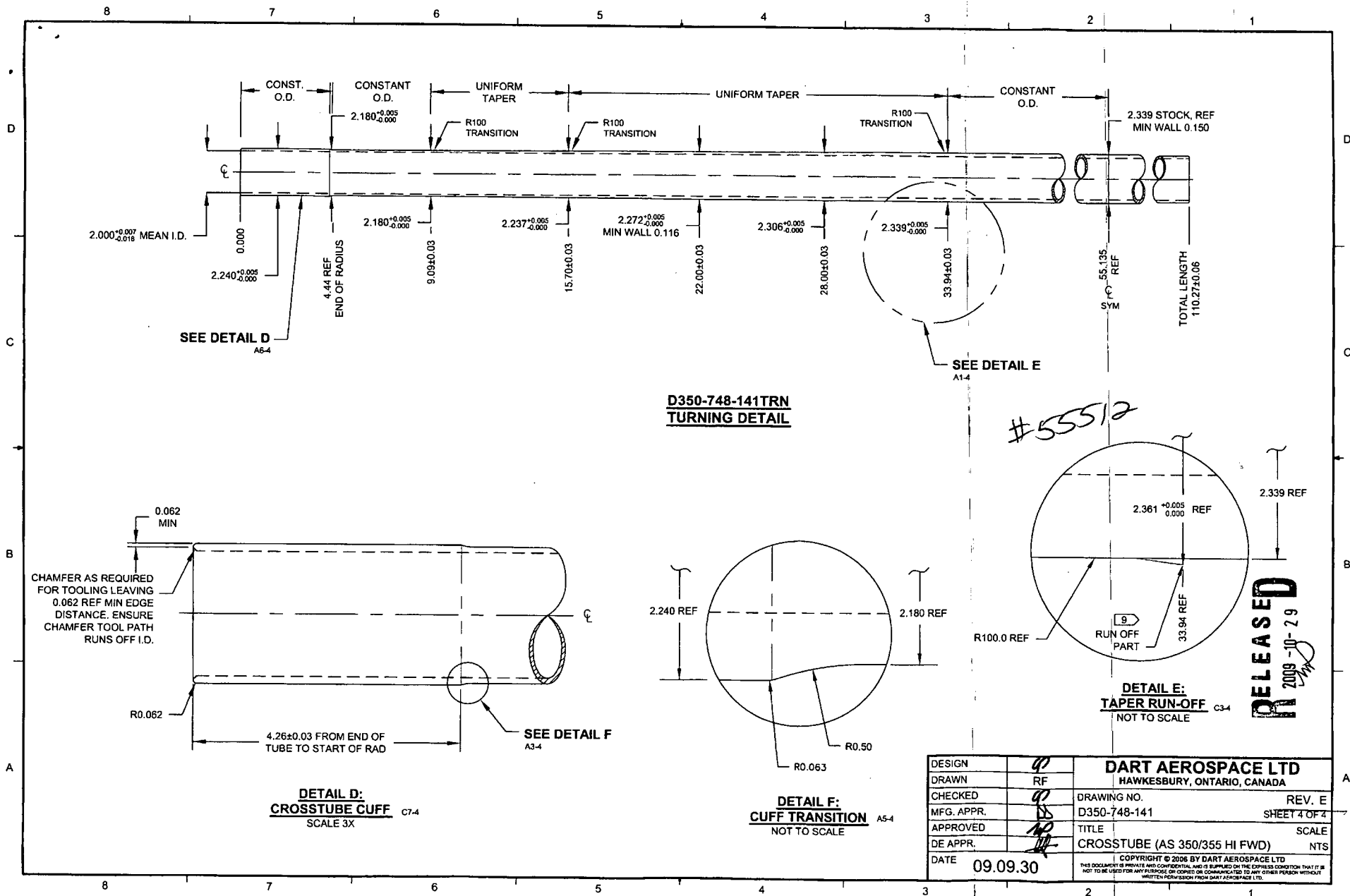
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				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**CERTIFICATE OF
CONFORMANCE**

**CADORATH PLATING CO. LTD.
2150 LOGAN AVENUE
WINNIPEG, MANITOBA R2J-0J1**

DATE: Jun-24-2010

CONSIGNED TO: Dart Aerospace Ltd.
1270 Aberdeen St.
Hawksbury, ON K6A 1K7

W/O #: 96129
INVOICE #: 50108

**CONTRACT OR
PURCHASE ORDER # PO12026**

DESCRIPTION: SKID

QTY 1

P/N # d350-748-101

S/N # b55512

**CADMIUM PLATED IAW AMS-QQ-P-416B, TYPE 2 YELLOW, CLASS
1. BAKE HEAT CHART #10-634 & #10-642.**

P/O 12026 m/ 50108

**CERTIFICATE: I certify that the items indicated here on have
been inspected and tested and conform to all specifications
and requirements detailed on the contract or purchase order.**

Approved Inspector:



A large, stylized handwritten signature in black ink.

REFERENCE ONLY

5.0 PARTS LIST

Qty -101	Qty -201	Part Number	Description
X		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
X	X	D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1		D350-748-141	CROSSTUBE ASSEMBLY, AS 350/355 HIGH FWD
1	1	D350-748-241	CROSSTUBE ASSEMBLY, AS 350/355 HIGH AFT
*2	*2	D3502-1	SUPPORT
*2	*2	D2856-400-710	ABRASION STRIP
*1	*1	AELS-1032-225	INSERT
*2	*2	MS21920-20	CLAMP
*1	*1	MS27039-1-10	SCREW
*1	*1	AN960JD10	WASHER
4	4	D3500-1	SADDLE
16	16	D3501-1	BUSHING
16	16	AN4-6A	BOLT
8	8	AN4-41A	BOLT
4	4	AN5-32A	BOLT
32	32	AN960JD416	WASHER
8	8	AN960JD516	WASHER
24	24	MS21042L4	NUT (OR MS21042-4)
4	4	MS21042L5	NUT (OR MS21042-5)

* REFERENCE ONLY. PARTS ARE INCLUDED IN D350-748-141/241 ASSEMBLIES ABOVE

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Revision: B

Date: 07.06.15

Work Order ID 55512

January 19, 2010 2:25:39 PM



Page 1

Item ID: D350-748-101

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Installation, High Fwd

Start Date: 1/20/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 2/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-1-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-748-141

Rev E

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-748-101

CHG001

110



BENDING MACHINE - CROSSTUBES

0.00

CNC Bend 1

Memo

0.00

CNC Delta 100 Bender

Bend tube as per Dwg D350-748-141 using CNC bender program D350F and Folio FT_____

120



QC15- Crosstube Dimensional Check

0.00

QC

Memo

0.00

Quality Control

REFERENCE ONLY

R/10-7-01

DP

10-5-31

CP

10.06.01